

CM3120: Module 3

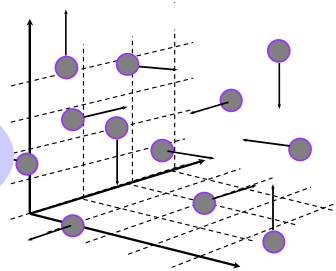
Diffusion and Mass Transfer I

- I. Introduction to diffusion/mass transfer
- II. Classic diffusion and mass transfer—Quick Start a): 1D Evaporation
- III. Classic diffusion and mass transfer—Quick Start b): 1D Radial droplet
- IV. Cycle back: Fick's mass transport law
- V. Microscopic species A mass balance
- VI. Classic diffusion and mass transfer—c): 1D Mass transfer with chemical reaction

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CM3120: Module 3

Module 3 Lecture II
Quick Start 1:
 1D Evaporation



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www.chem.mtu.edu/~fmorriso/cm3120/cm3120.html

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Diffusion and Mass Transfer

CM3120 Transport/Unit Operations 2

Diffusion and Mass Transfer

in MIXTURES

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www.chem.mtu.edu/~fmorriso/cm3120/cm3120.html

It turns out that there are many interesting and applicable problems we can address readily with this form of the species mass balance.

Microscopic species A mass balance—Five forms

In terms of mass flux and mass concentrations	$\rho \left(\frac{\partial \omega_A}{\partial t} + \underline{v} \cdot \nabla \omega_A \right) = -\nabla \cdot \underline{j}_A + r_A$ $= \rho D_{AB} \nabla^2 \omega_A + r_A$
In terms of molar flux and molar concentrations	$c \left(\frac{\partial x_A}{\partial t} + \underline{v}^* \cdot \nabla x_A \right) = -\nabla \cdot \underline{J}_A + R_A$ $= c D_{AB} \nabla^2 x_A$
In terms of combined molar flux and molar concentrations	$\frac{\partial c_A}{\partial t} = -\nabla \cdot \underline{N}_A + R_A$

Let's jump in!

We'll do a "Quick Start" and get into some examples and return to the "why" of it all a bit later.

QUICK START

(to problem solving)

➔

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Microscopic species A mass balance—Five forms

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Let's jump in!

We'll do a "Quick Start" and get into some examples and return to the "why" of it all a bit later.

Microscopic species mass balance in terms of combined molar flux \underline{N}_A

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Diffusion and Mass Transfer QUICK START

Using the **microscopic species mass balance** in terms of combined molar flux and molar concentrations

$$\frac{\partial c_A}{\partial t} = -\nabla \cdot \underline{N}_A + R_A$$

QUICK START

$$c_A [=] \frac{\text{moles } A}{\text{volume mix}} = x_A c = \text{the concentration of } A \text{ in the mixture}$$

$$\underline{N}_A [=] \frac{\text{moles } A}{\text{area} \cdot \text{time}} = \text{combined molar flux of } A \text{ (both diffusion and convection) relative to stationary coordinates}$$

$$R_A [=] \frac{\text{moles } A}{\text{volume mix} \cdot \text{time}} = \text{rate of production of } A \text{ by reaction per unit volume mixture}$$

$$c [=] \frac{\text{moles mix}}{\text{volume mix}} = \text{molar density of the mixture (for ideal gases } c = \frac{n}{V} = \frac{P}{RT})$$

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Diffusion and Mass Transfer QUICK START

Combined molar flux:

$$\underline{N}_A = \begin{pmatrix} N_{A,x} \\ N_{A,y} \\ N_{A,z} \end{pmatrix}_{xyz}$$

QUICK START

$$\underline{N}_A [=] \frac{\text{moles } A}{\text{area} \cdot \text{time}}$$

combined molar flux of A
(due to both diffusion and convection)

Flux of **moles** of species A ,
both magnitude and
direction, in the mixture

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Diffusion and Mass Transfer QUICK START

Using **Fick's law of diffusion** in terms of the same combined molar flux:

$$\underline{N}_A = x_A(\underline{N}_A + \underline{N}_B) - cD_{AB}\nabla x_A$$

QUICK START

$\underline{N}_A [=] \frac{\text{moles } A}{\text{area} \cdot \text{time}}$ = combined molar flux of A (both diffusion and convection) relative to stationary coordinates

$x_A [=] \frac{\text{moles } A}{\text{moles mix}}$ = mole fraction of A

$D_{AB} [=] \frac{\text{cm}^2}{\text{s}}$ = diffusion coefficient (diffusivity) of A in B

$c [=] \frac{\text{moles mix}}{\text{volume mix}}$ = molar density of the mixture (for ideal gases $c = \frac{n}{V} = \frac{P}{RT}$)

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Diffusion and Mass Transfer QUICK START

Using **worksheets** to learn the common modeling assumptions

QUICK START

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The Equation of Species Mass Balance in Terms of Combined Molar Quantities
The general case, where the combined molar flux with respect to molar velocity (\underline{N}_A), is given on page 1. Spring 2020 Faith A. Morrison, Michigan Technological University
Microscopic species mass balance, in terms of combined molar flux, Gibbs notation $\frac{\partial N_A}{\partial t} = -\nabla \cdot \underline{N}_A + R_A$
Microscopic species mass balance, in terms of combined molar flux, Cartesian coordinates $\frac{\partial N_A}{\partial t} = -\left(\frac{\partial N_{Ax}}{\partial x} + \frac{\partial N_{Ay}}{\partial y} + \frac{\partial N_{Az}}{\partial z}\right) + R_A$
Microscopic species mass balance, in terms of combined molar flux, cylindrical coordinates $\frac{\partial N_A}{\partial t} = -\left(\frac{\partial(N_A r)}{\partial r} + \frac{\partial N_{Az}}{\partial z}\right) + R_A$
Microscopic species mass balance, in terms of combined molar flux, spherical coordinates $\frac{\partial N_A}{\partial t} = -\left(\frac{1}{r^2} \frac{\partial(r^2 N_{Ar})}{\partial r} + \frac{1}{r \sin \theta} \frac{\partial(N_A \sin \theta)}{\partial \theta} + \frac{1}{r \sin \theta} \frac{\partial N_{Az}}{\partial \phi}\right) + R_A$
Fick's law of diffusion, Gibbs notation: $\underline{N}_A = x_A(\underline{N}_A + \underline{N}_B) - cD_{AB}\nabla x_A$ $= x_A(\underline{N}_A + \underline{N}_B) - cD_{AB}\nabla x_A$
Fick's law of diffusion, Cartesian coordinates: $\left(\frac{N_{Ax}}{N_{Ay}}\right)_{\text{Fick}} = \left(\frac{x_A(N_{Ax} + N_{Bx}) - cD_{AB}\frac{\partial x_A}{\partial x}}{x_A(N_{Ay} + N_{By}) - cD_{AB}\frac{\partial x_A}{\partial y}}\right)_{\text{Fick}}$
Fick's law of diffusion, cylindrical coordinates: $\left(\frac{N_{Ar}}{N_{Az}}\right)_{\text{Fick}} = \left(\frac{x_A(N_{Ar} + N_{Br}) - cD_{AB}\frac{\partial x_A}{\partial r}}{x_A(N_{Az} + N_{Bz}) - cD_{AB}\frac{\partial x_A}{\partial z}}\right)_{\text{Fick}}$
Fick's law of diffusion, spherical coordinates: $\left(\frac{N_{Ar}}{N_{Az}}\right)_{\text{Fick}} = \left(\frac{x_A(N_{Ar} + N_{Br}) - cD_{AB}\frac{\partial x_A}{\partial r}}{x_A(N_{Az} + N_{Bz}) - cD_{AB}\frac{\partial x_A}{\partial z}}\right)_{\text{Fick}}$

NOTES:

- If component A has no sink, $R_A = 0$.
- If A diffuses through stagnant B, $N_B = 0$.
- If a binary mixture of A and B are undergoing steady equimolar counterdiffusion, $N_A = -N_B$.
- If, for example, two moles of A diffuse to a surface at which a rapid, irreversible reaction converts it to one mole of K, then at steady state $-0.5N_A = N_B$.

$c x_A = c_A = \frac{N_A}{v_A} = \frac{1}{v_A} (N_{Ax})$ (units: $c [=] \frac{\text{mol}}{\text{m}^3}$)
 \underline{J}_A = molar flux relative to a mixture's molar average velocity
 $\underline{J}_A = c_A(\underline{v}_A - \underline{v}^*)$
 $\underline{J}_A + \underline{J}_B = 0$
 $\underline{N}_A = c_A \underline{v}_A = \underline{J}_A + c_A \underline{v}^*$ = **combined molar flux** relative to stationary coordinates
 $\underline{N}_A + \underline{N}_B = c \underline{v}^*$
 \underline{v}_A = velocity of species A in a mixture, i.e. average velocity of all molecules of species A within a small volume
 $\underline{v}^* = x_A \underline{v}_A + x_B \underline{v}_B$ = **total** average velocity

Reference: R. B. Bird, W. E. Stewart, and E. N. Lightfoot, *Transport Phenomena*, 2nd edition, Wiley, 2002.

https://pages.mtu.edu/~fmorriso/cm3120/species_mass_bal_3_combinedmolarflux.pdf

Microscopic Species Mass Balance
QUICK START

The Equation of Species Mass Balance in Terms of Combined Molar quantities in Cartesian, cylindrical, and spherical coordinates for binary mixtures of A and B. The general case, where the **combined molar** flux with respect to molar velocity (\underline{N}_A), is given on page 1. Spring 2019 Faith A. Morrison, Michigan Technological University

In terms of total molar flux, \underline{N}_A

Microscopic species mass balance, in terms of molar flux; Gibbs notation

$$\frac{\partial c_A}{\partial t} = -\nabla \cdot \underline{N}_A + R_A$$

Microscopic species mass balance, in terms of combined molar flux; Cartesian coordinates

$$\frac{\partial c_A}{\partial t} = -\left(\frac{\partial N_{A,x}}{\partial x} + \frac{\partial N_{A,y}}{\partial y} + \frac{\partial N_{A,z}}{\partial z}\right) + R_A$$

Microscopic species mass balance, in terms of combined molar flux; cylindrical coordinates

$$\frac{\partial c_A}{\partial t} = -\left(\frac{1}{r} \frac{\partial(rN_{A,r})}{\partial r} + \frac{1}{r} \frac{\partial N_{A,\theta}}{\partial \theta} + \frac{\partial N_{A,z}}{\partial z}\right) + R_A$$

Microscopic species mass balance, in terms of combined molar flux; spherical coordinates

$$\frac{\partial c_A}{\partial t} = -\left(\frac{1}{r^2} \frac{\partial(r^2 N_{A,r})}{\partial r} + \frac{1}{r \sin \theta} \frac{\partial(N_{A,\theta} \sin \theta)}{\partial \theta} + \frac{1}{r \sin \theta} \frac{\partial N_{A,\phi}}{\partial \phi}\right) + R_A$$

Note: this
handout is
on the web

pages.mtu.edu/~fmorriso/cm3120/Homeworks_Readings.html

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Fick's Law of Diffusion in terms of Combined Molar Flux \underline{N}_A
QUICK START

Fick's law of diffusion, Gibbs notation: $\underline{N}_A = x_A(\underline{N}_A + \underline{N}_B) - cD_{AB} \nabla x_A$

$$= c_A \underline{v}^* - cD_{AB} \nabla x_A$$

Fick's law of diffusion, Cartesian coordinates:

$$\begin{pmatrix} N_{A,x} \\ N_{A,y} \\ N_{A,z} \end{pmatrix}_{xyz} = \begin{pmatrix} x_A(N_{A,x} + N_{B,x}) - cD_{AB} \frac{\partial x_A}{\partial x} \\ x_A(N_{A,y} + N_{B,y}) - cD_{AB} \frac{\partial x_A}{\partial y} \\ x_A(N_{A,z} + N_{B,z}) - cD_{AB} \frac{\partial x_A}{\partial z} \end{pmatrix}_{xyz}$$

Fick's law of diffusion, cylindrical coordinates:

$$\begin{pmatrix} N_{A,r} \\ N_{A,\theta} \\ N_{A,z} \end{pmatrix}_{r\theta z} = \begin{pmatrix} x_A(N_{A,r} + N_{B,r}) - cD_{AB} \frac{\partial x_A}{\partial r} \\ x_A(N_{A,\theta} + N_{B,\theta}) - \frac{cD_{AB}}{r} \frac{\partial x_A}{\partial \theta} \\ x_A(N_{A,z} + N_{B,z}) - cD_{AB} \frac{\partial x_A}{\partial z} \end{pmatrix}_{r\theta z}$$

Fick's law of diffusion, spherical coordinates:

$$\begin{pmatrix} N_{A,r} \\ N_{A,\theta} \\ N_{A,\phi} \end{pmatrix}_{r\theta\phi} = \begin{pmatrix} x_A(N_{A,r} + N_{B,r}) - cD_{AB} \frac{\partial x_A}{\partial r} \\ x_A(N_{A,\theta} + N_{B,\theta}) - \frac{cD_{AB}}{r} \frac{\partial x_A}{\partial \theta} \\ x_A(N_{A,\phi} + N_{B,\phi}) - \frac{cD_{AB}}{r \sin \theta} \frac{\partial x_A}{\partial \phi} \end{pmatrix}_{r\theta\phi}$$

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Handy reminder of definitions and relationships among mixture quantities

QUICK START

$$cx_A = c_A = \frac{1}{M_A}(\rho_A) = \frac{1}{M_A}(\rho\omega_A) \quad \left(\text{units: } c [=] \frac{\text{mol mix}}{\text{vol soln}}; \rho [=] \frac{\text{mass mix}}{\text{vol soln}}; c_A [=] \frac{\text{mol } A}{\text{vol soln}}; \rho_A [=] \frac{\text{mass } A}{\text{vol soln}}\right)$$

$$\underline{J}_A^* \equiv \text{molar flux relative to a mixture's molar average velocity, } \underline{v}^* \quad \left(\text{units: } \underline{J}_A^* [=] \frac{\text{mole}}{\text{area} \cdot \text{time}}\right)$$

$$= c_A(\underline{v}_A - \underline{v}^*)$$

$$\underline{J}_A^* + \underline{J}_B^* = 0$$

$$\underline{N}_A \equiv c_A \underline{v}_A = \underline{J}_A^* + c_A \underline{v}^* = \text{combined molar flux relative to stationary coordinates}$$

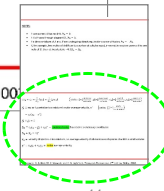
$$\underline{N}_A + \underline{N}_B = c \underline{v}^*$$

$\underline{v}_A \equiv$ velocity of species A in a mixture, i.e. average velocity of all molecules of species A within a small volume element

$\underline{v}^* = x_A \underline{v}_A + x_B \underline{v}_B \equiv$ molar average velocity

Reference: R. B. Bird, W. E. Stewart, and E. N. Lightfoot, *Transport Phenomena*, 2nd edition, Wiley, 2002

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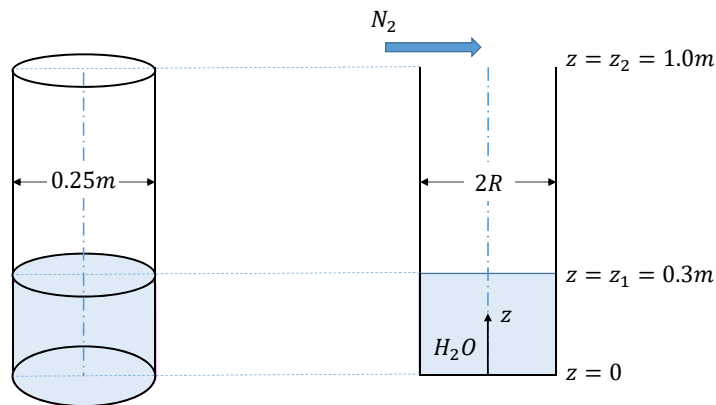
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1D Evaporation from tank

QUICK START

Example 1: Water (40°C, 1.0 atm) slowly and steadily evaporates into nitrogen (40°C, 1.0 atm) from the bottom of a cylindrical tank as shown in the figure below. A stream of dry nitrogen flows slowly past the open tank. The mole fraction of water in the gas at the top opening of the tank is 0.02. The geometry is as shown in the figure. **What is the rate of water evaporation?**



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Interrogating the problem:

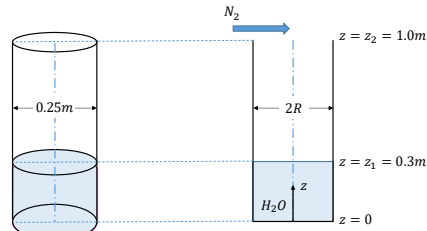
Why does the water evaporate?

What limits the rate of evaporation?

What could be done to accelerate the evaporation?

What could be done to slow down the evaporation?

Example: Water ($40^\circ C, 1.0 atm$) slowly and steadily evaporates into nitrogen ($40^\circ C, 1.0 atm$) from the bottom of a cylindrical tank as shown in the figure below. A stream of dry nitrogen flows slowly past the open tank. The mole fraction of water in the gas at the top opening of the tank is 0.02. **What is the rate of water evaporation?**



What is the driving physics?

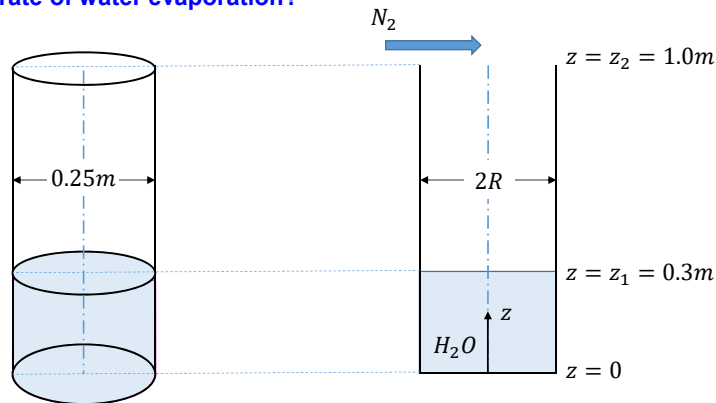
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1D Evaporation from tank

QUICK START

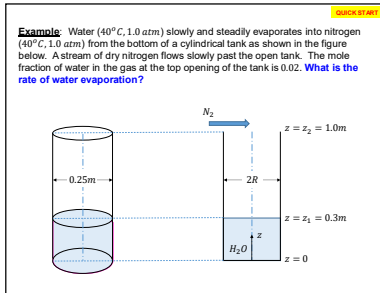
Example 1: Water ($40^\circ C, 1.0 atm$) slowly and steadily evaporates into nitrogen ($40^\circ C, 1.0 atm$) from the bottom of a cylindrical tank as shown in the figure below. A stream of dry nitrogen flows slowly past the open tank. The mole fraction of water in the gas at the top opening of the tank is 0.02. The geometry is as shown in the figure. What is water mole fraction as a function of vertical position in the tank? You may assume ideal gas properties. **What is the rate of water evaporation?**



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1D Evaporation from tank



Solve.

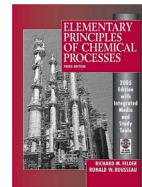
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Raoult's Law

Reference: **Felder and Rousseau, 3rd Edition, Section 6.3, Gas-Liquid Systems, One Condensable Component**



"A law that describes the behavior of gas-liquid systems over a wide range of conditions provides the desired relationship [between $T, P,$ and y_A]. If a gas at temperature T and pressure P contains a saturated vapor whose mole fraction is y_A (mole vapor/mol total gas), and if this vapor is the only species that would condense if the temperature were slightly lowered, then the partial pressure of the vapor in the gas equals the pure-component vapor pressure $p_A^*(T)$ at the system temperature, [which we look up from tables or data correlations].

Raoult's Law
(single condensable component)


$$p_A = y_A P = p_A^*(T)$$

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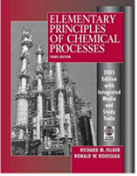
Revisiting and using important concepts/physics

Pre-reqs

 Michigan Tech

Where are we now?

CM2110




Summary

CM2110

1. Steady mass balances
2. Steady energy balances (how to calc. energy)
3. ~~MEB-Mechanical Energy Balance (no friction)~~
4. Phase equilibria (Raoult's Law)

CM2120



CM2120/CM3215

1. MEB-Mechanical Energy Balance (with friction)
2. Pumps
3. Heat Exchangers
4. Introduction to Unit Operations
5. Staged Unit Operations (distillation, absorption)

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Where do we get the vapor pressure, $p_A^*(T)$?

Raoult's Law

Reference: Felder and Rousseau, 3rd Edition, Section 6.3, Gas-Liquid Systems, One Condensable Component

"A law that describes the behavior of gas-liquid systems over a wide range of conditions provides the desired relationship [between T , P , and y_A]. If a gas at temperature T and pressure P contains a saturated vapor whose mole fraction is y_A (mole vapor/mol total gas), and if this vapor is the only species that would condense if the temperature were slightly lowered, then the partial pressure of the vapor in the gas equals the pure-component vapor pressure $p_A^*(T)$ at the system temperature, [which we look up from tables or data correlations]."

Raoult's Law (single condensable component)

$p_A = y_A P = p_A^*(T)$

1. Tables (water, Felder and Rousseau, Table B.3)
2. Clausius-Clapeyron equation (constant $\Delta \hat{H}_v$, FR Table B.1)

$$\ln(p^*) = -\frac{\Delta \hat{H}_v}{RT} + B$$
3. Antoine equation (FR Table B.4)

$$\log_{10}(p^*) = A - \frac{B}{T + C}$$

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1D Evaporation from tank

Solution:

$$\left(\frac{1 - x_A}{1 - x_{A1}}\right) = \left(\frac{1 - x_{A2}}{1 - x_{A1}}\right)^{\frac{z - z_1}{z_2 - z_1}}$$

Or:

$$x_A = 1 - (1 - x_{A1}) \left(\frac{1 - x_{A2}}{1 - x_{A1}}\right)^{\frac{z - z_1}{z_2 - z_1}}$$

Flux of water:

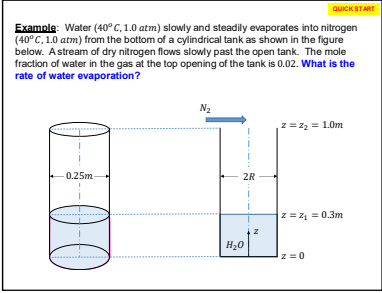
$$N_{Az} = c_1 = \frac{cD_{AB}}{z_2 - z_1} \ln\left(\frac{1 - x_{A2}}{1 - x_{A1}}\right)$$

$$= 8.0 \times 10^{-5} \text{ mol/m}^2\text{s}$$

Rate of evaporation:

$$A_{xs}N_{Az} = 3.9 \times 10^{-6} \text{ mol/s}$$

Example: Water (40°C, 1.0 atm) slowly and steadily evaporates into nitrogen (40°C, 1.0 atm) from the bottom of a cylindrical tank as shown in the figure below. A stream of dry nitrogen flows slowly past the open tank. The mole fraction of water in the gas at the top opening of the tank is 0.02. What is the rate of water evaporation?



Note:

$$c = \frac{n}{V} = \frac{P}{RT}$$

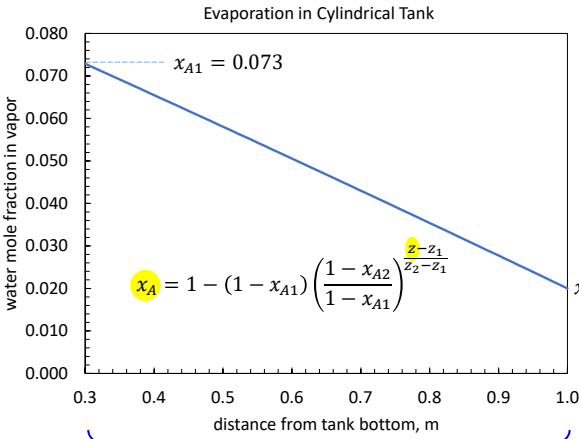
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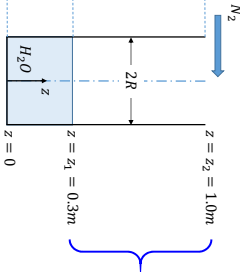
1D Evaporation from tank

What does the solution look like?

$x_{A1} = 0.073$
 $x_{A2} = 0.02$
 $z_1 = 0.3\text{m}$
 $z_2 = 1.0\text{m}$

Dilute regime:





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1D Evaporation from tank

What does the solution look like?

$$x_A = 1 - (1 - x_{A1}) \left(\frac{1 - x_{A2}}{1 - x_{A1}} \right)^{\frac{z - z_1}{z_2 - z_1}}$$

All concentrations:

Diagram of the tank showing a liquid surface at $z = 0$ and a stagnant layer of height $2R$ extending to $z = 2R$. The total height of the tank is $z_2 = 1.0\text{m}$. The liquid surface is at $z = z_1 = 0.3\text{m}$. The mole fraction of A at the surface is x_{A1} and at the top of the tank is x_{A2} . The mole fraction of A at the top of the stagnant layer is x_A .

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1D Evaporation from tank

Summary
1D Evaporation from tank

Model:

- 1D diffusion through stagnant layer of B ($N_{Bz} = 0$)
- Steady, no reaction
- Concentration boundary conditions
- Constant \mathcal{D}_{AB}, C

Results:

- Constant flux N_{Az}
- Profile depends strongly on BC
- Linear profile (like 1D rectangular heat transfer) for dilute systems
- Nonlinear profile for non-dilute systems

Diagram of the tank showing a liquid surface at $z = 0$ and a stagnant layer of height $2R$ extending to $z = 2R$. The total height of the tank is $z_2 = 1.0\text{m}$. The liquid surface is at $z = z_1 = 0.3\text{m}$. The mole fraction of A at the surface is x_{A1} and at the top of the tank is x_{A2} . The mole fraction of A at the top of the stagnant layer is x_A .

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1D Evaporation from tank QUICK START

Example 1 Redo: Water (40°C , 1.0 atm) slowly and steadily evaporates into nitrogen (40°C , 1.0 atm) from the bottom of a cylindrical tank as shown in the figure below. A stream of dry nitrogen flows slowly past the open tank. The mole fraction of water in the gas at the top opening of the tank is 0.02. The geometry is as shown in the figure. What is water mole fraction as a function of vertical position in the tank? You may assume ideal gas properties **and that the concentration is dilute in water**. What is the rate of water evaporation?

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1D Evaporation from tank QUICK START

Example 1 Redo: Water (40°C , 1.0 atm) slowly and steadily evaporates into nitrogen (40°C , 1.0 atm) from the bottom of a cylindrical tank as shown in the figure below. A stream of dry nitrogen flows slowly past the open tank. The mole fraction of water in the gas at the top opening of the tank is 0.02. The geometry is as shown in the figure. What is water mole fraction as a function of vertical position in the tank? You may assume ideal gas properties **and that the concentration is dilute in water**. What is the rate of water evaporation?

Solve.

Answer:

$$\frac{x_A - x_{A1}}{x_{A1} - x_{A2}} = \frac{z - z_1}{z_1 - z_2}$$

or

$$x_A = x_{A1} + (x_{A1} - x_{A2}) \left(\frac{z - z_1}{z_1 - z_2} \right)$$

linear

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Next:


1D radial diffusion

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Module 3 Lecture IIb
Quick Start 2:
1D Radial Diffusion, Reaction

Example: A water mist forms in an industrial printing operation. Spherical water droplets slowly and steadily evaporate into the air (mostly nitrogen). What is the rate of evaporation and how does the water concentration vary in the gas?

N_2



H_2O

$2R_1$

