

CM3215 Fundamentals of Chemical Engineering Laboratory

Microscopic Energy Balance

Microscopic energy balance, constant thermal conductivity; Gibbs notation

$$\rho \hat{C}_p \left(\frac{\partial T}{\partial t} + \underline{v} \cdot \nabla T \right) = k \nabla^2 T + S$$

Microscopic energy balance, constant thermal conductivity; Cartesian coordinates

$$\rho \hat{C}_p \left(\frac{\partial T}{\partial t} + v_x \frac{\partial T}{\partial x} + v_y \frac{\partial T}{\partial y} + v_z \frac{\partial T}{\partial z} \right) = k \left(\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} \right) + S$$

Microscopic energy balance, constant thermal conductivity; cylindrical coordinates

$$\rho \hat{C}_p \left(\frac{\partial T}{\partial t} + v_r \frac{\partial T}{\partial r} + \frac{v_\theta}{r} \frac{\partial T}{\partial \theta} + v_z \frac{\partial T}{\partial z} \right) = k \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) + S \left(\frac{\partial T}{\partial r} + v_r \frac{\partial T}{\partial r} + \frac{v_\theta}{r} \frac{\partial T}{\partial \theta} + v_z \frac{\partial T}{\partial z} \right) = k \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) + S \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) + S \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) + S \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) + S \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) + S \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) + S \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) + S \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) \right) + S \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r} \frac{\partial^2 T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) + S \left(\frac{\partial^2 T}{\partial r} \right) + \frac{1}{r^2} \frac{\partial^2 T}{\partial \theta^2} + \frac{\partial^2 T}{\partial z^2} \right) + S \left(\frac{\partial^2 T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{\partial^2 T}{\partial r}$$

Microscopic energy balance, constant thermal conductivity; spherical coordinates

$$\rho \hat{C}_p \left(\frac{\partial T}{\partial t} + v_r \frac{\partial T}{\partial r} + \frac{v_\theta}{r} \frac{\partial T}{\partial \theta} + \frac{v_\phi}{r \sin \theta} \frac{\partial T}{\partial \phi} \right) = k \left(\frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial T}{\partial r} \right) + \frac{1}{r^2 \sin \theta} \frac{\partial}{\partial \theta} \left(\sin \theta \frac{\partial T}{\partial \theta} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial^2 T}{\partial \phi^2} \right) + S \left(\frac{\partial T}{\partial \theta} + v_r \frac{\partial T}{\partial r} + \frac{v_\theta}{r} \frac{\partial T}{\partial \theta} + \frac{v_\phi}{r} \frac{\partial T}{\partial \phi} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial^2 T}{\partial \phi^2} \right)$$

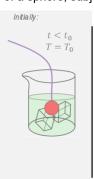
www.chem.mtu.edu/~fmorriso/cm310/energy2013.pdf

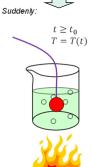
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<u>Modeling exercise</u>: How does the temperature at the center of a sphere, subjected to **this history**, change with time?





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Microscopic energy balance, constant thermal conductivity; Cartesian coordinate

$$\rho \hat{C}_p \left(\frac{\partial T}{\partial t} + v_x \frac{\partial T}{\partial x} + v_y \frac{\partial T}{\partial y} + v_z \frac{\partial T}{\partial z} \right) = k \left(\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} \right) + S$$

 ${\bf Microscopic\ energy\ balance}, {\bf constant\ thermal\ conductivity}; {\bf cylindrical\ coordinates}$

$$\rho \hat{C}_{p} \left(\frac{\partial T}{\partial t} + v_{r} \frac{\partial T}{\partial r} + \frac{v_{\theta}}{r} \frac{\partial T}{\partial \theta} + v_{z} \frac{\partial T}{\partial z} \right) = k \left(\frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial T}{\partial r} \right) + \frac{1}{r^{2}} \frac{\partial^{2} T}{\partial \theta^{2}} + \frac{\partial^{2} T}{\partial z^{2}} \right) + S$$

Microscopic energy balance, constant thermal conductivity; spherical coordinates

$$\rho \hat{C}_p \left(\frac{\partial T}{\partial t} + v_r \frac{\partial T}{\partial r} + \frac{v_\theta}{r} \frac{\partial T}{\partial \theta} + \frac{v_\phi}{r \sin \theta} \frac{\partial T}{\partial \phi} \right) = k \left(\frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial T}{\partial r} \right) + \frac{1}{r^2 \sin \theta} \frac{\partial}{\partial \theta} \left(\sin \theta \frac{\partial T}{\partial \theta} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial^2 T}{\partial \phi^2} \right) + S \left(\frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial T}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial T}{\partial r} \right) \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta} \left(r^2 \frac{\partial}{\partial r} \right) + \frac{1}{r^2 \sin^2 \theta} \frac{\partial}{\partial \theta}$$

You try.

www.chem.mtu.edu/~fmorriso/cm310/energy2013.pdf

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Unsteady State Heat Transfer to a Sphere

Microscopic energy balance in the sphere:

$$\frac{\partial T}{\partial t} = \frac{\alpha}{\kappa \rho \hat{C}_p} \left(\frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial T}{\partial r} \right) \right)$$

- $\begin{array}{c} \text{Initially:} & \text{Suddenly:} \\ & t < t_0 \\ & T = T_0 \end{array}$
- Unsteady
- Solid ($\underline{v} = 0$)
- θ, ϕ symmetry
- No current, no rxn

Boundary conditions:

$$r = R$$
, $\frac{q_r}{A} = -k\frac{\partial T}{\partial r} = h(T(r) - T_{bulk})$ $t > 0$

$$r = 0,$$
 $\frac{q_r}{A} = 0$ $\forall t$

Initial condition:

$$t = 0,$$
 $T = T_{initial}$ $\forall r$

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Unsteady State Heat Transfer to a Sphere

Microscopic energy balance in the sphere:

$$\frac{\partial T}{\partial t} = \frac{\alpha}{k \rho \hat{C}_p} \left(\frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial T}{\partial r} \right) \right)$$

- $\begin{array}{c} \text{Intially:} \\ t < t_0 \\ T = T_0 \\ \end{array}$
- Unsteady
- Solid ($\underline{v} = 0$)
- θ, ϕ symmetry
- No current, no rxn

Boundary conditions:

$$r = R$$
, $\frac{q_r}{A} = -k\frac{\partial T}{\partial r} = h(T(r) - T_{bulk})$ $t > 0$

$$r = 0,$$
 $\frac{q_r}{A} = 0$ $\forall t$

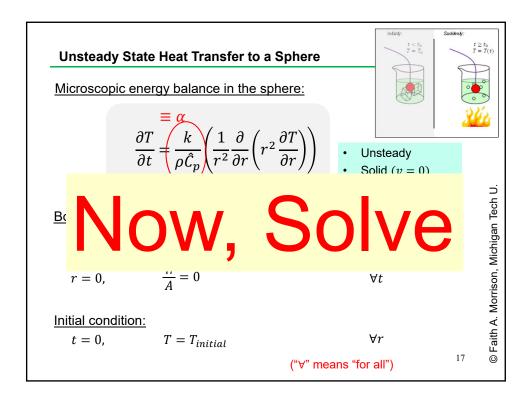
Initial condition:

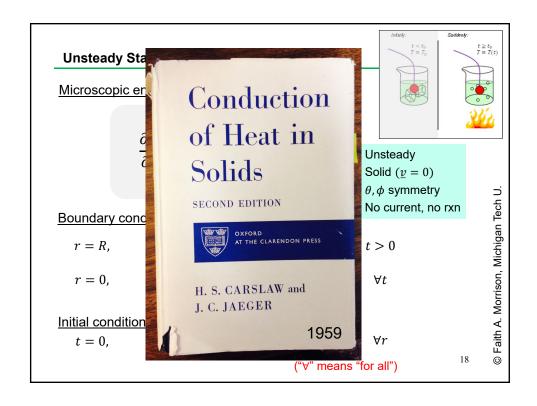
$$t = 0,$$
 $T = T_{initial}$



("∀" means "for all")

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Unsteady State Heat Transfer to a Sphere

Solution:

$$\xi(r,t) \equiv \frac{T(r,t) - T_{bulk}}{T_{initial} - T_{bulk}}$$

$$Bi \equiv \frac{hR}{k} \qquad Fo \equiv \frac{\alpha t}{R^2}$$

(Bi=Biot number; Fo=Fourier number)

$$\xi = \frac{T - T_b}{T_i - T_b} = 2 \operatorname{Bi} \sum_{n=1}^{\infty} e^{-Fo(\lambda_n R)^2} \left(\frac{\sin r \lambda_n}{r \lambda_n} \right) \left(\frac{\sin R \lambda_n}{R \lambda_n} \right) \left(\frac{(R \lambda_n)^2 + (\operatorname{Bi} - 1)^2}{(R \lambda_n)^2 + \operatorname{Bi}(\operatorname{Bi} - 1)} \right)$$

where the $\frac{eigenvalues}{\lambda_n}$ satisfy this equation:

$$\frac{R\lambda_n}{\tan R\lambda_n} + \text{Bi} - 1 = 0$$

Characteristic Equation

(Carslaw and Yeager, 1959, p237)

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Unsteady State Heat Transfer to a Sphere

Solution:

$$\xi(r,t) \equiv \frac{T(r,t) - T_{bulk}}{T_{initial} - T_{bulk}}$$

Depends on material ($\alpha = k/\rho \hat{C}_p$), and heat transfer processes at surface (h)

$$Bi \equiv \frac{hR}{k} \qquad Fo \equiv \frac{\alpha t}{R^2}$$

(Bi=Biot number; Fo=Fourier number)

$$\xi = \frac{T - T_b}{T_i - T_b} = 2\operatorname{Bi} \sum_{n=1}^{\infty} e^{-Fo(\lambda_n R)^2} \left(\frac{\sin r\lambda_n}{r\lambda_n} \right) \left(\frac{\sin R\lambda_n}{R\lambda_n} \right) \left(\frac{(R\lambda_n)^2 + (\operatorname{Bi} - 1)^2}{(R\lambda_n)^2 + \operatorname{Bi}(\operatorname{Bi} - 1)} \right)$$

where the eigenvalues λ_n satisfy this equation:

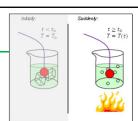
$$\frac{R\lambda_n}{\tan R\lambda_n} + \mathrm{Bi} - 1 = 0$$

Characteristic Equation

(Carslaw and Yeager, 1959, p237)

Unsteady State Heat Transfer to a Sphere

What does this look like?



$$\xi = \frac{T - T_b}{T_i - T_b} = 2 \operatorname{Bi} \sum_{n=1}^{\infty} e^{-Fo(\lambda_n R)^2} \left(\frac{\sin r \lambda_n}{r \lambda_n} \right) \left(\frac{\sin R \lambda_n}{R \lambda_n} \right) \left(\frac{(R \lambda_n)^2 + (\operatorname{Bi} - 1)^2}{(R \lambda_n)^2 + \operatorname{Bi}(\operatorname{Bi} - 1)} \right)$$

where the eigenvalues λ_n satisfy this equation:

$$\frac{R\lambda_n}{\tan R\lambda_n} + \text{Bi} - 1 = 0$$

Characteristic Equation

Let's plot it to find out. (Excel)

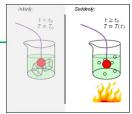
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Let's plot it to find out: what are the variables?

Solution:

$$Bi \equiv \frac{hR}{k} \qquad Fo \equiv \frac{\alpha t}{R^2}$$

Fo
$$\equiv \frac{\alpha t}{R^2}$$



$$\xi = \frac{T - T_b}{T_i - T_b} = 2 \operatorname{Bi} \sum_{n=1}^{\infty} e^{-Fo(\lambda_n R)^2} \left(\frac{\sin r \lambda_n}{r \lambda_n} \right) \left(\frac{\sin R \lambda_n}{R \lambda_n} \right) \left(\frac{(R \lambda_n)^2 + (\operatorname{Bi} - 1)^2}{(R \lambda_n)^2 + \operatorname{Bi}(\operatorname{Bi} - 1)} \right)$$

$$\xi = \frac{T - T_b}{T_i - T_b} = 2 \text{Bi} \sum_{n=1}^{\infty} e^{-(Fo)(\lambda_n R)^2} \begin{pmatrix} \text{bunch of terms} \\ \text{that vary with Bi and } \lambda_n(\text{Bi}) \end{pmatrix}$$

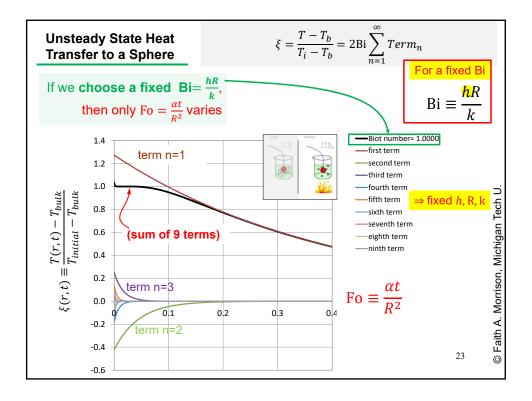
 $\lambda_n(Bi)$ varies with Bi:

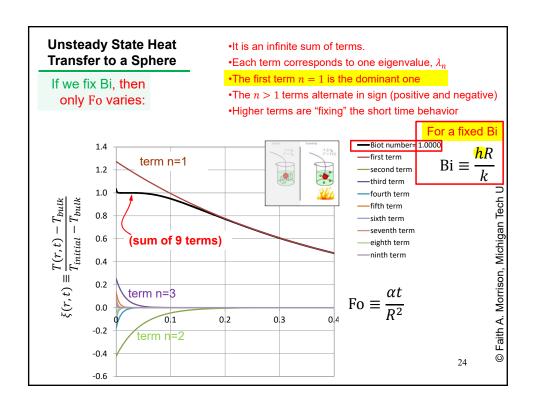
$$\frac{R\lambda_n}{\tan R\lambda_n} + \text{Bi} - 1 = 0$$

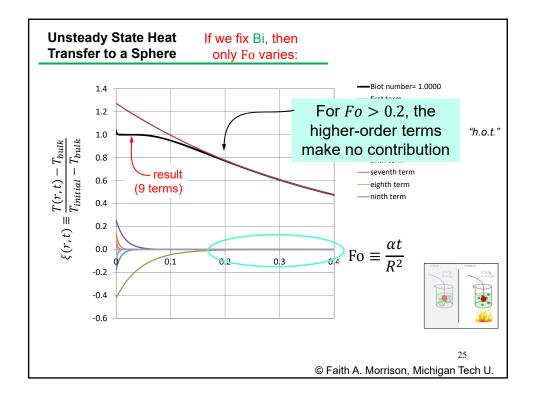
If we choose a fixed Bi= $\frac{hR}{k}$ then only Fo = $\frac{\alpha t}{R^2}$ varies

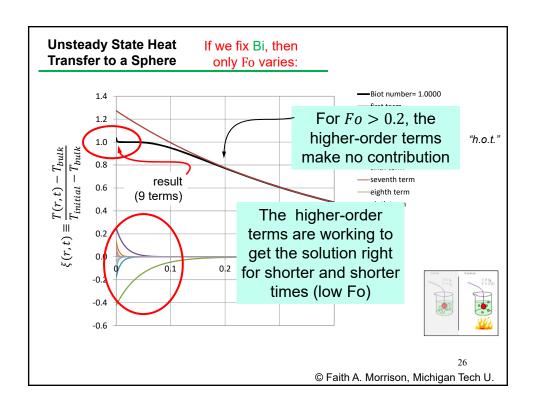


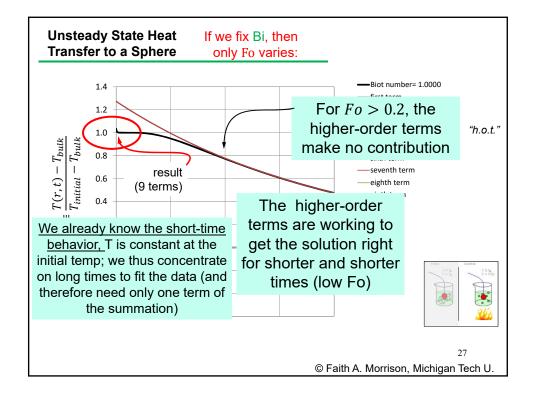
Characteristic Equation

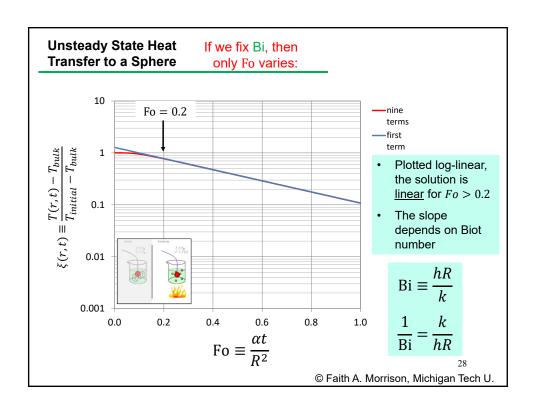


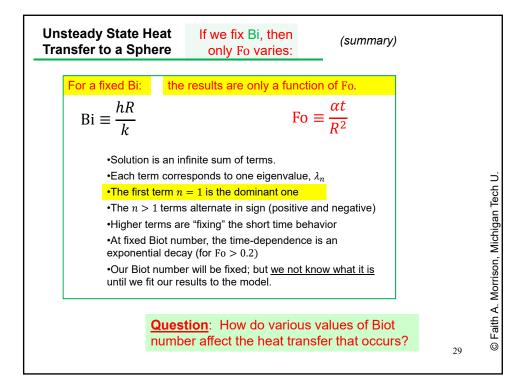


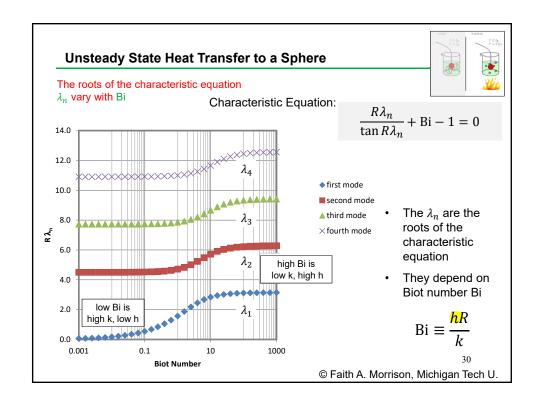


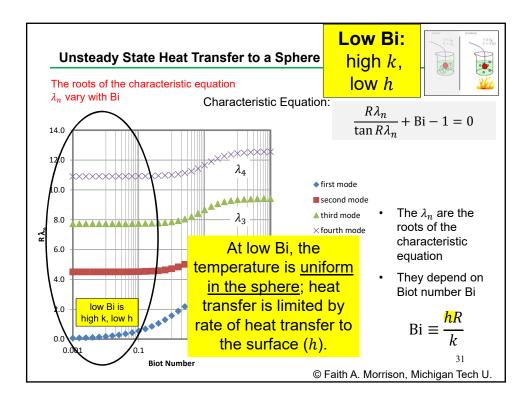


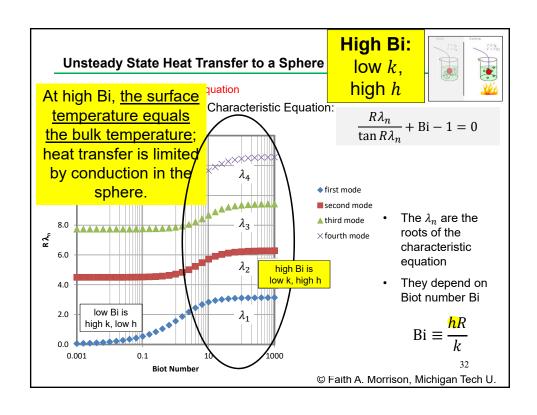


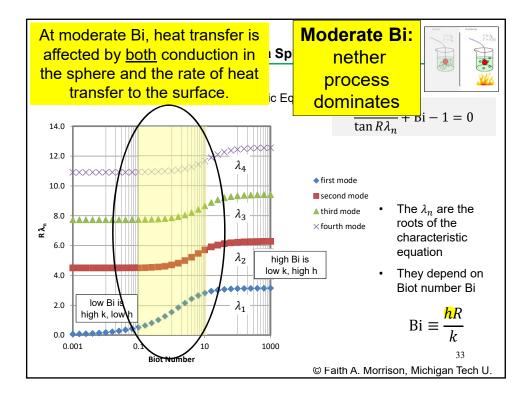


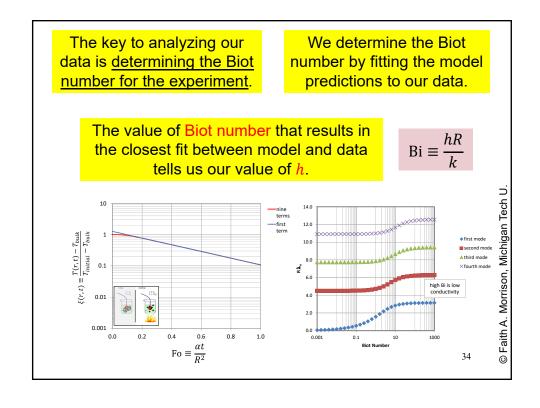




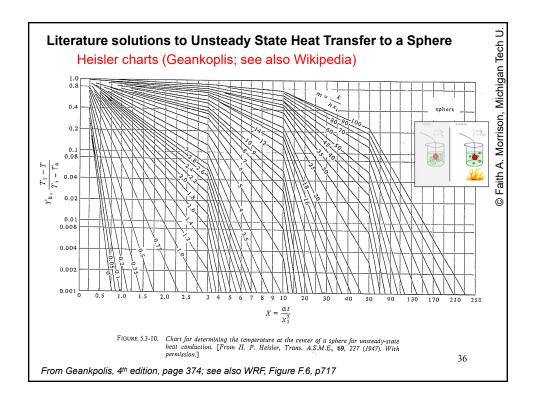


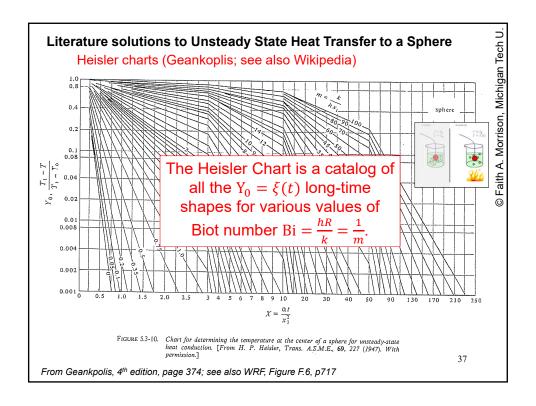


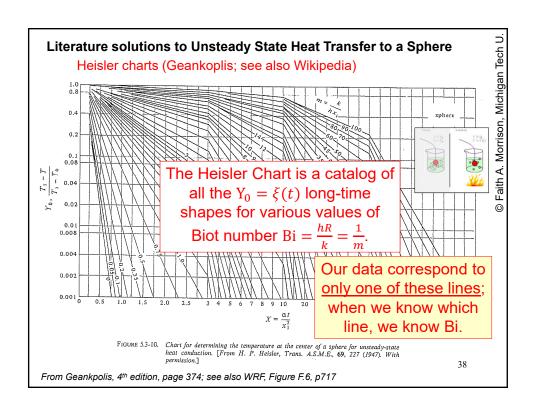


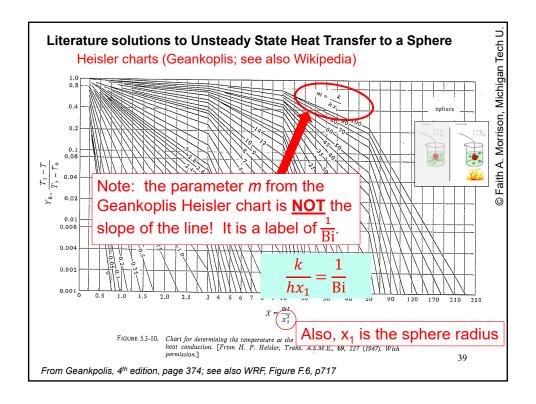


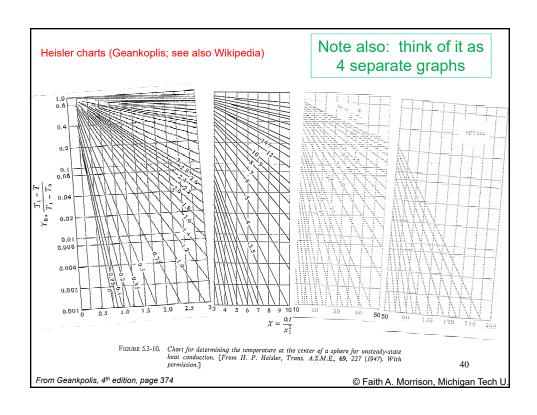
Summary: • The key to analyzing our data is determining the Biot number for the data. • We determine the Biot number by fitting the model predictions to our data. • The value of Biot number that results in the closest fit between model and data tells us our value of h. In the literature, there are handy plots of the solutions to Unsteady State Heat Transfer to a Sphere (and other shapes) Heisler charts (Geankoplis; see also Wikipedia) **John Date Charts** (Geankoplis; see also Wikipedia) **John Date Charts** **Jo









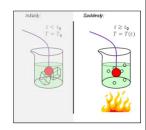


CM3215 Fundamentals of Chemical Engineering Laboratory

Assignment 8: Unsteady Heat Transfer to a Sphere

(team assignment)

- •Using the time-dependent temperature versus time data measured by colleagues (supplied to you), calculate the heat transfer coefficient for the laboratory experiment (sphere plunged into a beaker of hot water).
- •Report the Biot number.
- •Report the heat transfer coefficient, h.
- •Indicate which physics is dominating the dynamics: heat transfer to the sphere (h), heat transfer within the sphere (k), or neither dominate.
- •Describe your method for obtaining Bi and *h* (briefly; you may give steps as a list in your memo; it's not a report).
- •Conduct and report an uncertainty analysis to determine error limits on *h*.



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Which physics dominates?

- At low Bi, the temperature is uniform in the sphere; heat transfer is limited by rate of heat transfer to the surface (h).
- At high Bi, the surface temperature equals the bulk temperature; heat transfer is limited by conduction in the sphere (k).
- At moderate Bi, heat transfer is affected by both conduction in the sphere and the rate of heat transfer to the surface (both h and k influence the heat transfer).
- The key to analyzing our data is determining the Biot number for the experiment.

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Pre-lab Assignment (due Tuesday in lab):



- •In your lab notebook, outline how you plan to proceed; show the TA.
- •Obtain $\alpha=k/\rho\hat{C}_p$ and k for brass ahead of time and record both in notebook (with reference)
- •Submit your data to the TA for the archive:
 - ✓ DP meter calibration
 - ✓ Orifice meter calibration (two different units)
 - ✓ Rotameter calibration
 - √ Lossy pump characteristic curve

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