Memory Hierarchy— Motivation, Definitions, Four Questions about Memory Hierarchy

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Levels in a memory hierarchy

- **CPU**
  - Register reference: 500 bytes, 0.25 ns
- **Cache**
  - Cache reference: 64 KB, 1 ns
- **Memory**
  - Memory reference: 512 MB, 100 ns
- **I/O devices**
  - Disk memory reference: 100 GB, 5 ms

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Basic idea

Data

Tag

Memory address

=？

Cache

Memory
Who Cares about Memory Hierarchy?

1980: no cache in µproc;
1995 2-level cache, 60% trans. on Alpha 21164 µproc
General Principles

Locality

- **Temporal Locality**: referenced again soon
- **Spatial Locality**: nearby items referenced soon

Locality + smaller HW is faster = memory hierarchy

- **Levels**: each smaller, faster, more expensive/byte than level below
- **Inclusive**: data found in top also found in the bottom

Definitions

- **Upper** is closer to processor
- **Block**: minimum unit that present or not in upper level
- **Address** = Block frame address + block offset address
- **Hit time**: time to access upper level, including hit determination
Cache Measures

**Hit rate**: fraction found in that level

- So high that usually talk about **Miss rate**
- Miss rate fallacy: as MIPS to CPU performance, miss rate to average memory access time in memory

Average memory-access time = Hit time + Miss rate x Miss penalty (ns or clocks)

**Miss penalty**: time to replace a block from lower level, including time to replace in CPU

- **access time**: time to lower level = f(lower level latency)
- **transfer time**: time to transfer block = f(BW upper & lower, block size)
Block Size vs. Cache Measures

Increasing Block Size generally increases Miss Penalty

Miss Penalty × Miss Rate = Avg. Memory Access Time

Block Size  Block Size  Block Size
Implications For CPU

Fast hit check since every memory access

- Hit is the common case

Unpredictable memory access time

- 10s of clock cycles: wait
- 1000s of clock cycles:
  - Interrupt & switch & do something else
  - New style: multithreaded execution

How handle miss (10s => HW, 1000s => SW)?
Four Questions for Memory Hierarchy Designers

Q1: Where can a block be placed in the upper level? *(Block placement)*

Q2: How is a block found if it is in the upper level? *(Block identification)*

Q3: Which block should be replaced on a miss? *(Block replacement)*

Q4: What happens on a write? *(Write strategy)*
Q1: Where can a block be placed in the upper level?

Block 12 placed in 8 block cache:

- Fully associative, direct mapped, 2-way set associative
- Set A. Mapping = Block Number Modulo Number Sets

Fully associative: block 12 can go anywhere

Direct mapped: block 12 can go only into block 4 (12 mod 8)

Set associative: block 12 can go anywhere in set 0 (12 mod 4)
Q2: How Is a Block Found If It Is in the Upper Level?

Tag on each block

- No need to check index or block offset

Increasing associativity shrinks index, expands tag

<table>
<thead>
<tr>
<th>Block address</th>
<th>Block offset</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tag</td>
<td>Index</td>
</tr>
</tbody>
</table>

FA: No index
DM: Large index
### Q3: Which Block Should be Replaced on a Miss?

**Easy for Direct Mapped**

**S.A. or F.A.:**

- Random (large associativities)
- LRU (smaller associativities)

<table>
<thead>
<tr>
<th>Associativity:</th>
<th>2-way</th>
<th>4-way</th>
<th>8-way</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>16 KB</td>
<td>5.18%</td>
<td>4.67%</td>
<td>4.96%</td>
</tr>
<tr>
<td>64 KB</td>
<td>1.88%</td>
<td>1.54%</td>
<td>1.39%</td>
</tr>
<tr>
<td>256 KB</td>
<td>1.15%</td>
<td>1.13%</td>
<td>1.12%</td>
</tr>
</tbody>
</table>
Q4: What Happens on a Write?

**Write through:** The information is written to both the block in the cache and to the block in the lower-level memory.

**Write back:** The information is written only to the block in the cache. The modified cache block is written to main memory only when it is replaced.

- is block clean or dirty?

**Pros and Cons of each:**

- **WT:** read misses cannot result in writes (because of replacements)
- **WB:** no writes of repeated writes

**WT always combined with write buffers so that don’t wait for lower level memory**
2-way Set Associative, Address to Select Word

Two sets of Address tags and data RAM

2:1 Mux for the way

Use address bits to select correct Data RAM
Cache Performance

CPU time = (CPU execution clock cycles + Memory stall clock cycles) x clock cycle time

Memory stall clock cycles = (Reads x Read miss rate x Read miss penalty + Writes x Write miss rate x Write miss penalty)

Memory stall clock cycles = Memory accesses x Miss rate x Miss penalty
Cache Performance

\[ \text{CPUtime} = IC \times (\text{CPI}_{\text{execution}} + \text{Mem accesses per instruction} \times \text{Miss rate} \times \text{Miss penalty}) \times \text{Clock cycle time} \]

Misses per instruction = Memory accesses per instruction \times \text{Miss rate}

\[ \text{CPUtime} = IC \times (\text{CPI}_{\text{execution}} + \text{Misses per instruction} \times \text{Miss penalty}) \times \text{Clock cycle time} \]
Improving Cache Performance

Average memory-access time = Hit time + Miss rate x Miss penalty (ns or clocks)

Improve performance by:

1. Reduce the miss rate,
2. Reduce the miss penalty, or
3. Reduce the time to hit in the cache.
Summary

CPU-Memory gap is major performance obstacle for performance, HW and SW

Take advantage of program behavior: locality

Time of program still only reliable performance measure

4Qs of memory hierarchy
Four Questions for Memory Hierarchy Designers

Q1: Where can a block be placed in the upper level? *(Block placement)*
   - Fully Associative, Set Associative, Direct Mapped

Q2: How is a block found if it is in the upper level? *(Block identification)*
   - Tag/Block

Q3: Which block should be replaced on a miss? *(Block replacement)*
   - Random, LRU

Q4: What happens on a write? *(Write strategy)*
   - Write Back or Write Through (with Write Buffer)
Cache Performance

CPU time = (CPU execution clock cycles + Memory stall clock cycles) x clock cycle time

Memory stall clock cycles =

(Reads x Read miss rate x Read miss penalty + Writes x Write miss rate x Write miss penalty)

Memory stall clock cycles =
Memory accesses x Miss rate x Miss penalty
Cache Performance

\[ \text{CPUtime} = \text{Instruction Count} \times (\text{CPI}_{\text{execution}} + \text{Mem accesses per instruction} \times \text{Miss rate} \times \text{Miss penalty}) \times \text{Clock cycle time} \]

\[ \text{Misses per instruction} = \text{Memory accesses per instruction} \times \text{Miss rate} \]

\[ \text{CPUtime} = \text{IC} \times (\text{CPI}_{\text{execution}} + \text{Misses per instruction} \times \text{Miss penalty}) \times \text{Clock cycle time} \]
Improving Cache Performance

1. Reduce the miss rate,

2. Reduce the miss penalty, or

3. Reduce the time to hit in the cache.
Reducing Misses

Classifying Misses: 3 Cs

- **Compulsory** — The first access to a block is not in the cache, so the block must be brought into the cache. Also called *cold start misses* or *first reference misses*.
  *(Misses in even an Infinite Cache)*

- **Capacity** — If the cache cannot contain all the blocks needed during execution of a program, *capacity misses* will occur due to blocks being discarded and later retrieved.
  *(Misses in Fully Associative Size X Cache)*

- **Conflict** — If block-placement strategy is set associative or direct mapped, conflict misses (in addition to compulsory & capacity misses) will occur because a block can be discarded and later retrieved if too many blocks map to its set. Also called *collision misses* or *interference misses*.
  *(Misses in N-way Associative, Size X Cache)*
3Cs Absolute Miss Rate (SPEC92)

Compulsory vanishingly small

Cache Size (KB)

Compulsory
2:1 Cache Rule

miss rate 1-way associative cache size \(X\) = miss rate 2-way associative cache size \(X/2\)
3Cs Relative Miss Rate

Flaws: for fixed block size
Good: insight => invention

Cache Size (KB)
How Can We Reduce Misses?

3 Cs: Compulsory, Capacity, Conflict

In all cases, assume total cache size not changed:

What happens if:

1) Change Block Size:
Which of 3Cs is obviously affected?

2) Change Associativity:
Which of 3Cs is obviously affected?

3) Change Compiler:
Which of 3Cs is obviously affected?
1. Reduce Misses via Larger Block Size
**Effect of Block size on Average Memory Access time**

<table>
<thead>
<tr>
<th>Block Size</th>
<th>Miss Penalty</th>
<th>Cache Size</th>
<th>4K</th>
<th>16K</th>
<th>64K</th>
<th>256K</th>
</tr>
</thead>
<tbody>
<tr>
<td>16</td>
<td>82</td>
<td>8.027</td>
<td>4.231</td>
<td>2.673</td>
<td>1.894</td>
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<tr>
<td>32</td>
<td>84</td>
<td>7.082</td>
<td>3.411</td>
<td>2.134</td>
<td>1.588</td>
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</tr>
<tr>
<td>64</td>
<td>88</td>
<td>7.160</td>
<td>3.323</td>
<td>1.933</td>
<td>1.449</td>
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<tr>
<td>128</td>
<td>96</td>
<td>8.469</td>
<td>3.659</td>
<td>1.979</td>
<td>1.470</td>
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</tr>
<tr>
<td>256</td>
<td>112</td>
<td>11.651</td>
<td>5.685</td>
<td>2.288</td>
<td>1.549</td>
<td></td>
</tr>
</tbody>
</table>

Block sizes 32 and 64 bytes dominate
Longer hit times?
Higher cost?
2. Make Caches Bigger

Bigger caches have lower miss rates.

Bigger caches cost more.

Bigger caches are slower to access.

It is the average memory access time and the cost of the cache that ultimately determines the cache size.
3. Reduce Misses via Higher Associativity

2:1 Cache Rule:

- Miss Rate Direct Mapped cache size $N$  Miss Rate 2-way cache size $N/2$

Beware: Execution time is only final measure!

- Will Clock Cycle time increase?
- Hill [1988] suggested hit time for 2-way vs. 1-way external cache +10%, internal + 2%
**Example: Avg. Memory Access Time vs Associativity**

Example: assume CCT = 1.36 for 2-way, 1.44 for 4-way, 1.52 for 8-way vs. CCT direct mapped. Miss penalty is 25 cycles.

AVG-Memory access time = hit time + miss rate x miss penalty.

<table>
<thead>
<tr>
<th>Cache Size</th>
<th>1-way</th>
<th>2-way</th>
<th>4-way</th>
<th>8-way</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>3.44</td>
<td>3.25</td>
<td>3.22</td>
<td>3.28</td>
</tr>
<tr>
<td>8</td>
<td>2.69</td>
<td>2.58</td>
<td>2.55</td>
<td>2.62</td>
</tr>
<tr>
<td>16</td>
<td>2.23</td>
<td>2.40</td>
<td>2.46</td>
<td>2.53</td>
</tr>
<tr>
<td>32</td>
<td>2.06</td>
<td>2.30</td>
<td>2.37</td>
<td>2.45</td>
</tr>
<tr>
<td>64</td>
<td>1.92</td>
<td>2.14</td>
<td>2.18</td>
<td>2.25</td>
</tr>
<tr>
<td>128</td>
<td>1.52</td>
<td>1.84</td>
<td>1.92</td>
<td>2.00</td>
</tr>
<tr>
<td>256</td>
<td>1.32</td>
<td>1.66</td>
<td>1.74</td>
<td>1.82</td>
</tr>
<tr>
<td>512</td>
<td>1.20</td>
<td>1.55</td>
<td>1.59</td>
<td>1.66</td>
</tr>
</tbody>
</table>
4. Reducing Misses via a “Victim Cache”

How to combine fast hit time of direct mapped yet still avoid conflict misses?

Add buffer to place data discarded from cache

Jouppi [1990]: 4-entry victim cache removed 20% to 95% of conflicts for a 4 KB direct mapped data cache

Used in Alpha, HP machines
5. Reducing Misses via “Pseudo-Associativity”

How to combine fast hit time of Direct Mapped and have the lower conflict misses of 2-way SA cache?

Divide cache: on a miss, check other half of cache to see if there, if so have a **pseudo-hit** (slow hit)

<table>
<thead>
<tr>
<th>Hit Time</th>
<th>Pseudo Hit Time</th>
<th>Miss Penalty</th>
</tr>
</thead>
</table>

Drawback: CPU pipeline is hard if hit takes 1 or 2 cycles

- Better for caches not tied directly to processor (L2)
- Used in MIPS R1000 L2 cache, similar in UltraSPARC
6. Reducing Misses by Compiler Optimizations

McFarling [1989] reduced caches misses by 75% on 8KB direct mapped cache, 4 byte blocks in software.

Instructions

- Reorder procedures in memory so as to reduce conflict misses
- Profiling to look at conflicts (using tools they developed)

Data

- **Merging Arrays**: improve spatial locality by single array of compound elements vs. 2 arrays
- **Loop Interchange**: change nesting of loops to access data in the order stored in memory
- **Loop Fusion**: Combine 2 independent loops that have same looping and some variables overlap
- **Blocking**: Improve temporal locality by accessing “blocks” of data repeatedly vs. going down whole columns or rows
Merging Arrays Example

/* Before: 2 sequential arrays */
int val[SIZE];
int key[SIZE];

/* After: 1 array of structures */
struct merge {
    int val;
    int key;
};
struct merge merged_array[SIZE];

Reducing conflicts between val & key;
improve spatial locality
Loop Interchange Example

/* Before */
for (k = 0; k < 100; k = k+1)
    for (j = 0; j < 100; j = j+1)
        for (i = 0; i < 5000; i = i+1)
            x[i][j] = 2 * x[i][j];

/* After */
for (k = 0; k < 100; k = k+1)
    for (i = 0; i < 5000; i = i+1)
        for (j = 0; j < 100; j = j+1)
            x[i][j] = 2 * x[i][j];

Sequential accesses instead of striding through memory every 100 words; improved spatial locality
Loop Fusion Example

/* Before */
for (i = 0; i < N; i = i+1)
  for (j = 0; j < N; j = j+1)
    a[i][j] = 1/b[i][j] * c[i][j];
for (i = 0; i < N; i = i+1)
  for (j = 0; j < N; j = j+1)
    d[i][j] = a[i][j] + c[i][j];
/* After */
for (i = 0; i < N; i = i+1)
  for (j = 0; j < N; j = j+1)
    { a[i][j] = 1/b[i][j] * c[i][j];
      d[i][j] = a[i][j] + c[i][j];}

2 misses per access to a & c vs. one miss per access; improve spatial locality
Blocking Example

/* Before */

for (i = 0; i < N; i = i+1)
    for (j = 0; j < N; j = j+1)
        {r = 0;
            for (k = 0; k < N; k = k+1){
                r = r + y[i][k]*z[k][j];
            }
            x[i][j] = r;
        }

Two Inner Loops:

- Read all N\times N elements of z[
- Read N elements of 1 row of y[] repeatedly
- Write N elements of 1 row of x[]

Capacity Misses a function of N & Cache Size:

- 3 N\times N\times 4 => no capacity misses; otherwise ...  

Idea: compute on B\times B submatrix that fits
/* After */

for (jj = 0; jj < N; jj = jj+B)
for (kk = 0; kk < N; kk = kk+B)
for (i = 0; i < N; i = i+1)
    for (j = jj; j < min(jj+B-1,N); j = j+1)
        {r = 0;
         for (k = kk; k < min(kk+B-1,N); k = k+1) {
            r = r + y[i][k]*z[k][j];};
         x[i][j] = x[i][j] + r;
        };

B called *Blocking Factor*

Capacity Misses from $2N^3 + N^2$ to $2N^3/B + N^2$

Conflict Misses Too?
Summary of Compiler Optimizations to Reduce Cache Misses (by hand)

- vpenta (nasa7)
- gmy (nasa7)
- tomcatv
- btrix (nasa7)
- mxm (nasa7)
- spice
- cholesky (nasa7)
- compress

Legend:
- Red: merged arrays
- Green: loop interchange
- Blue: loop fusion
- Yellow: blocking

Performance Improvement
Summary

3 Cs: Compulsory, Capacity, Conflict

1. Reduce Misses via Larger Block Size
2. Make caches bigger
3. Reduce Misses via Higher Associativity
4. Reducing Misses via Victim Cache
5. Reducing Misses via Pseudo-Associativity
6. Reducing Misses by Compiler Optimizations

Remember danger of concentrating on just one parameter when evaluating performance
1. Reduce the miss rate,

2. *Reduce the miss penalty*, or

3. Reduce the time to hit in the cache.
A multi-level cache reduces the miss penalty:

Miss penalty for each level is smaller as we go up.
Multi-level caches - Equations

L2 Equations

\[ \text{AMAT} = \text{Hit Time}_{L1} + \text{Miss Rate}_{L1} \times \text{Miss Penalty}_{L1} \]

\[ \text{Miss Penalty}_{L1} = \text{Hit Time}_{L2} + \text{Miss Rate}_{L2} \times \text{Miss Penalty}_{L2} \]

\[ \text{AMAT} = \text{Hit Time}_{L1} + \text{Miss Rate}_{L1} \times (\text{Hit Time}_{L2} + \text{Miss Rate}_{L2} + \text{Miss Penalty}_{L2}) \]

Definitions:

• *Local miss rate*— misses in this cache divided by the total number of memory accesses *to this cache* (Miss rate$_{L2}$)

• *Global miss rate*—misses in this cache divided by the total number of memory accesses *generated by the CPU* (Miss Rate$_{L1}$ x Miss Rate$_{L2}$)

• Global Miss Rate is what matters
Comparing Local and Global Miss Rates

32 KByte 1st level cache; Increasing 2nd level cache

Global miss rate close to single level cache rate provided L2 >> L1

Don’t use local miss rate

L2 not tied to CPU clock cycle!

Cost & A.M.A.T.

Generally Fast Hit Times and fewer misses

Since hits are few, target miss reduction
2. Reduce Miss Penalty:
   Early Restart and Critical Word First

Don’t wait for full block to be loaded before restarting CPU

- **Early restart**—As soon as the requested word of the block arrives, send it to the CPU and let the CPU continue execution

- **Critical Word First**—Request the missed word first from memory and send it to the CPU as soon as it arrives; let the CPU continue execution while filling the rest of the words in the block. Also called *wrapped fetch* and *requested word first*

Generally useful only in large blocks,

Spatial locality a problem; tend to want next sequential word, so not clear if benefit by early restart
3. Reducing Miss Penalty: Read Priority over Write on Miss

Write through with write buffers offer RAW conflicts with main memory reads on cache misses:

Write buffers may hold the updated value that is needed on cache miss.

SW r3,512(R0) (Cache index 0)
LW r1,1024(R0) (Cache index 0)
LW r2,512(R0) (Cache index 0)

Is r2 = r3?
3. Reducing Miss Penalty: Read Priority over Write on Miss

If we simply wait for write buffer to empty, we may increase read miss penalty (old MIPS 1000 by 50%)

Check write buffer contents before read; if no conflicts, let the memory access continue

Write Back?

- Read miss replacing dirty block
- Normal: Write dirty block to memory, and then do the read
- Instead copy the dirty block to a write buffer, then do the read, and then do the write
- CPU stall less since restarts as soon as do read
4. Reduce Miss Penalty: Subblock Placement

Don’t have to load full block on a miss

Have **valid bits** per **subblock** to indicate valid

(Originally invented to reduce tag storage)
5. Reduce Miss Penalty: Non-blocking Caches to reduce stalls on misses

*Non-blocking cache* or *lockup-free cache* allow data cache to continue to supply cache hits during a miss

- requires out-of-order execution CPU

“*hit under miss*” reduces the effective miss penalty by working during miss vs. ignoring CPU requests

“*hit under multiple miss*” or “*miss under miss*” may further lower the effective miss penalty by overlapping multiple misses

- Significantly increases the complexity of the cache controller as there can be multiple outstanding memory accesses
- Requires multiple memory banks (otherwise cannot support)
- Pentium Pro allows 4 outstanding memory misses
Value of Hit Under Miss for SPEC

FP programs on average: AMAT= 0.68 -> 0.52 -> 0.34 -> 0.26

Int programs on average: AMAT= 0.24 -> 0.20 -> 0.19 -> 0.19

8 KB Data Cache, Direct Mapped, 32B block, 16 cycle miss
Reducing Misses: Which apply to L2 Cache?

Reducing Miss Rate

1. Reduce Misses via Larger Block Size
2. Reduce Conflict Misses via Higher Associativity
3. Reducing Conflict Misses via Victim Cache
4. Reducing Conflict Misses via Pseudo-Associativity
5. Reducing Capacity/Conf. Misses by Compiler Optimizations
L2 cache block size & A.M.A.T.

Relative CPU Time

32KB L1, 8 byte path to memory
Reducing Miss Penalty Summary

\[ CPUtime = IC \times \left( CPI_{\text{Execution}} + \frac{\text{Memory accesses}}{\text{Instruction}} \right) \times \text{Miss rate} \times \text{Miss penalty} \times \text{Clock cycle time} \]

Five techniques

- Read priority over write on miss
- Subblock placement
- Early Restart and Critical Word First on miss
- Non-blocking Caches (Hit under Miss, Miss under Miss)
- Second Level Cache

Can be applied recursively to Multilevel Caches

- Danger is that time to DRAM will grow with multiple levels in between
- First attempts at L2 caches can make things worse, since increased worst case is worse
Prefetching

Can be done by the hardware, software, or both.

It may reduce the miss rate and miss penalty.

Anticipation of the future needs of the cache is essential:

- Early determination.
- Enough bandwidth.
1. Reducing Misses by **Hardware** Prefetching of Instructions & Data

E.g., Instruction Prefetching

- Alpha 21064 fetches 2 blocks on a miss
- Extra block placed in “stream buffer”
- On miss check stream buffer

Works with data blocks too:

- Jouppi [1990] 1 data stream buffer got 25% misses from 4KB cache; 4 streams got 43%
- Palacharla & Kessler [1994] for scientific programs for 8 streams got 50% to 70% of misses from 2 64KB, 4-way set associative caches

Prefetching relies on having extra memory bandwidth that can be used without penalty
2. Reducing Misses by **Software Prefetching Data**

Data Prefetch

- Load data into register (HP PA-RISC loads)
- Cache Prefetch: load into cache
  (MIPS IV, PowerPC, SPARC v. 9)
- Special prefetching instructions cannot cause faults;
  a form of speculative execution

Issuing Prefetch Instructions takes time

- Is cost of prefetch issues < savings in reduced misses?
- Higher superscalar reduces difficulty of issue bandwidth
What is the Impact of What You’ve Learned About Caches?

1960-1985: Speed = \( f(\text{no. operations}) \)

1990
- Pipelined Execution & Fast Clock Rate
- Out-of-Order execution
- Superscalar Instruction Issue

1998: Speed = \( f(\text{non-cached memory accesses}) \)

Superscalar, Out-of-Order machines hide L1 data cache miss (5 clocks) but not L2 cache miss (50 clocks)?
### Cache Optimization Summary

<table>
<thead>
<tr>
<th>Technique</th>
<th>MR</th>
<th>MP</th>
<th>HT</th>
<th>Complexity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Larger Block Size</td>
<td>+</td>
<td>−</td>
<td>−</td>
<td>0</td>
</tr>
<tr>
<td>Higher Associativity</td>
<td>+</td>
<td>−</td>
<td>−</td>
<td>1</td>
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<tr>
<td>Victim Caches</td>
<td>+</td>
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<td></td>
<td>2</td>
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<tr>
<td>Pseudo-Associative Caches</td>
<td>+</td>
<td></td>
<td></td>
<td>2</td>
</tr>
<tr>
<td>HW Prefetching of Instr/Data</td>
<td>+</td>
<td>+?</td>
<td></td>
<td>2</td>
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<tr>
<td>Compiler Controlled Prefetching</td>
<td>+</td>
<td>+?</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>Compiler Reduce Misses</td>
<td>+</td>
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<tr>
<td><strong>miss rate</strong></td>
<td></td>
<td></td>
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<tr>
<td>Priority to Read Misses</td>
<td>+</td>
<td></td>
<td></td>
<td>1</td>
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<tr>
<td>Subblock Placement</td>
<td>+</td>
<td>+</td>
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<td>Early Restart &amp; Critical Word 1st</td>
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<tr>
<td>Non-Blocking Caches</td>
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<td>3</td>
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<td>Second Level Caches</td>
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<td><strong>miss penalty</strong></td>
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